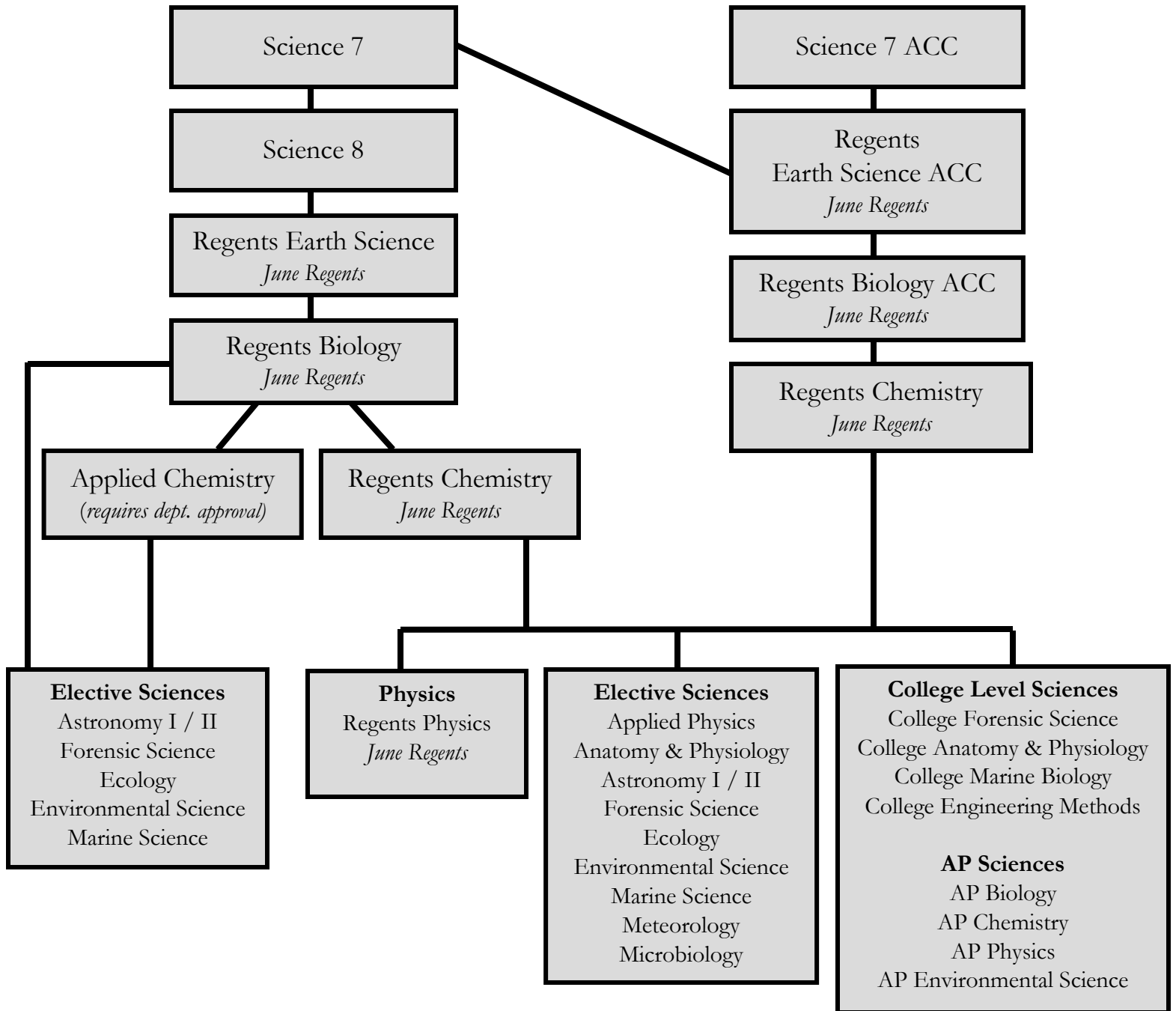


SCIENCE FLOW CHART



SCIENCE RESEARCH FLOW CHART

